SAFETY DATA SHEET

Date Issued : 5/22/2012 MSDS No : M-2000-320

Vanadium Carbide Pieces

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Vanadium Carbide Pieces **GENERAL USE:** Physical vapor deposition of thin films

MANUFACTURER

Kurt J Lesker Company United States 1925 Route 51 Jefferson Hills, PA 15025 **E-Mail:** msds@lesker.com **Service Number:** 412-387-9200 Kurt J Lesker Company LTD United Kingdom 15-16 Burgess Road Hastings, East Sussex, TN35 4NR England **Service Number:** +44 (0) 1424 458100

24 HR. EMERGENCY TELEPHONE NUMBERS

24-Hour Emergency Response provided by 3E Global Incident Response Hotline

When calling, refer to Kurt J Lesker Company Global Response Access Code: 333594

North America [USA, Canada, Mexico]: 1-866-519-4752 Mainland China: (+86) 4001 2001 74 Europe: {int'l call prefix}-1-760-476-3961 Asia Pacific: {int'l call prefix}-1-760-476-3960 Middle East & Africa: {int'l call prefix}-1-760-476-3959

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health:

This substance or mixture is not hazardous and is not classified under GHS.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: Black solid

IMMEDIATE CONCERNS: Negligible fire or explosion hazard in bulk form. Powdered material may form explosive dust-air mixtures.

POTENTIAL HEALTH EFFECTS

EYES: Contact may cause eye irritation.

SKIN: May cause skin irritation.

INGESTION: May be harmful if swallowed.

INHALATION: May be harmful if inhaled. May cause respiratory irritation.

REPRODUCTIVE TOXICITY

REPRODUCTIVE EFFECTS: Not Available

TERATOGENIC EFFECTS: Not Available

CARCINOGENICITY: Not listed as a human carcinogen

MUTAGENICITY: Not Available

ROUTES OF ENTRY: Inhalation, ingestion, eye contact, or skin contact.

IRRITANCY: May cause irritation of skin, eyes, and respiratory tract.

PHYSICAL HAZARDS: This substance is not considered hazardous in the form supplied. Dusts at sufficient concentrations can form explosive mixtures with air.

COMMENTS: The physical and toxicological properties of this material have not been thoroughly investigated.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS
Vanadium Carbide	100	12070-10-9

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

INGESTION: Rinse mouth. Get medical advice/attention.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

ACUTE TOXICITY: Poses little or no immediate hazard.

CHRONIC EFFECTS: Not Available

5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: Noncombustible except as a powder.

EXTINGUISHING MEDIA: Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

EXPLOSION HAZARDS: Dusts at sufficient concentrations can form explosive mixtures with air.

FIRE FIGHTING PROCEDURES: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

HAZARDOUS DECOMPOSITION PRODUCTS: Toxic metal fumes, Carbon oxides

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Clean up spills immediately, observing precautions in Protective Equipment section.

LARGE SPILL: Collect spilled material in appropriate container. Spill may be reportable . Consult section 15 for Reportable Quantities.

GENERAL PROCEDURES: Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Eliminate all ignition sources if safe to do so. Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed. Avoid breathing (dust, vapor, mist, gas). Practice good chemical hygiene during and after use. Avoid release to the environment.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: To avoid risks to human health and the environment, comply with the instructions for use.

HANDLING: Keep away from heat and flame. Avoid formation of dust. Provide appropriate exhaust ventilation

where dust is formed. Do not breath (dust, vapor, mist, gas). Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

STORAGE: Keep container closed when not in use. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety glasses.

SKIN: Wear protective gloves.

RESPIRATORY: If ventilation is inadequate and this material is handled at elevated temperatures or dusts/fumes/mists are generated a NIOSH/MSHA approved air purifying respirator with a manufacturers approved cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

WORK HYGIENIC PRACTICES: Practice good chemical hygiene during and after use.

COMMENTS:

COMPONENT EXPOSURE LIMITS

Component	Location, Type	Value (mg/m3)
Vanadium carbide	Austria TWA	0.5
	Austria STEL	1

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Solid

ODOR: None

COLOR: Black

pH: NA = Not Applicable

PERCENT VOLATILE: NA = Not Applicable

FLASH POINT AND METHOD: NA = Not Applicable

FLAMMABLE LIMITS: NA = Not Applicable

AUTOIGNITION TEMPERATURE: NA = Not Applicable

VAPOR PRESSURE: Not Available

VAPOR DENSITY: NA = Not Applicable

BOILING POINT: Not Available

MELTING POINT: 2810°C

SOLUBILITY IN WATER: Insoluble

DENSITY: 5.77 at 25°C

MOLECULAR WEIGHT: 62.953

10. STABILITY AND REACTIVITY

STABLE: Yes

HAZARDOUS POLYMERIZATION: No

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon oxides, Toxic metal fumes

INCOMPATIBLE MATERIALS: Strong acids, Strong bases, Oxidizing materials.

11. TOXICOLOGICAL INFORMATION

ACUTE

DERMAL LD₅₀: Not Available

SKIN ABSORPTION: Not Available

ORAL LD₅₀: Not Available

INHALATION LC50: Not Available

CARCINOGENICITY

IARC: Not listed

NTP: Not listed

OSHA: Not listed

REPRODUCTIVE EFFECTS: Not Available

TERATOGENIC EFFECTS: Not Available

MUTAGENICITY: Not Available

12. ECOLOGICAL INFORMATION

BIOACCUMULATION/ACCUMULATION: Not Available

AQUATIC TOXICITY (ACUTE): Not Available

CHEMICAL FATE INFORMATION: Not Available

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of according to applicable federal, state, provincial, and local regulations.

PRODUCT DISPOSAL: Contact a licensed waste disposal company.

EMPTY CONTAINER: Follow all MSDS/label precautions even after container is emptied because it may retain product residues.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PRIMARY HAZARD CLASS/DIVISION: Not Regulated

CANADA TRANSPORT OF DANGEROUS GOODS

PRIMARY HAZARD CLASS/DIVISION: Not Regulated

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

311/312 HAZARD CATEGORIES: None

TSCA (TOXIC SUBSTANCE CONTROL ACT)

TSCA STATUS: All components of this product are included in inventory, exempt, or notified

REGULATIONS

STATE REGULATIONS:

The following components appear in one or more of the following state

hazardous substances lists									
Component	CAS	CA	MA	MN	ŊJ	PA	RI		
Vanadium compounds	N/A	No	No	No	Yes	No	No		

CALIFORNIA PROPOSITION 65: This product is not known to contain any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.

CANADA

WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM): Not Regulated

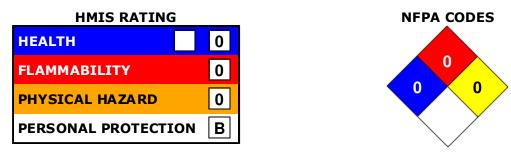
DOMESTIC SUBSTANCE LIST (INVENTORY): All components of this product are included in inventory, exempt, or notified

16. OTHER INFORMATION

APPROVED BY: EHS DEPT

PREPARED BY: E Bolton

INFORMATION CONTACT: msds@lesker.com



GENERAL STATEMENTS: The physical and toxicological properties of this material have not been thoroughly investigated.

MANUFACTURER DISCLAIMER:

Kurt J. Lesker Company ("KJLC") believes the information contained in this Material Safety Data Sheet is accurate as of the "Date of Last Revision" specified. The information relates only to typical properties of the product. Do not use the information for product performance or specification purposes. The information is for use by technically skilled persons at their own risk. KJLC MAKES NO EXPRESS OR IMPLIED WARRANTY OF ANY KIND, INCLUDING WITHOUT LIMITATION WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, WITH RESPECT TO THE PRODUCT OR THE INFORMATION. The information may not be valid for product use in combination with any other product or material or in any process. KJLC expressly disclaims any liability arising from any use of the product or any reliance on the information. Do not treat the information (a) as assurance that use of the product will not infringe patent or other rights or (b) as a license or grant of patent or other property rights. "KJLC" means KJLC and each of its subsidiaries.